### **INCOSE NEW ENGLAND CHAPTER MEETING**

# **Discipline Health Management (DHM)**

Randy K. Roberts, Otis Elevator Co.

University of Connecticut November 19, 2019 in Hartford, CT

> © 2019 OTIS ELEVATOR. A UNITED TECHNOLOGIES COMPANY. Historical Photographs, Illustrations, Images & Ads from Otis Historical Archive





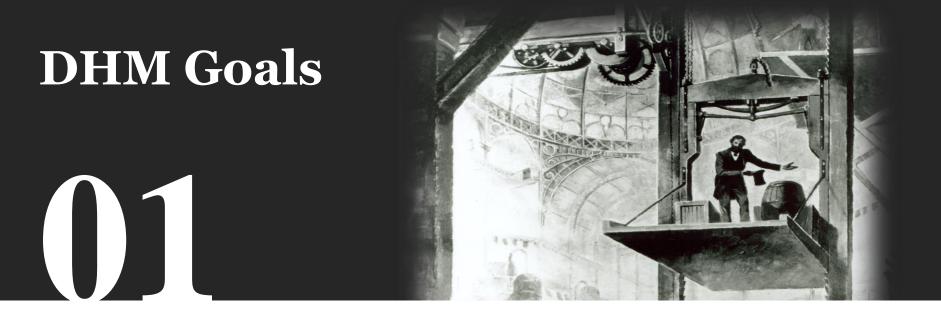
SECTION 1: DHM Concepts & Goals

**SECTION 2:** DHM Assessment Process at Otis

**SECTION 3:** DHM Outcomes

SECTION 4: Discussion & Open Sharing





## **DISCIPLINE HEALTH MANAGEMENT GOALS**

Since the New York World's Fair, we have dedicated ourselves to a single goal: moving the world.

We help people make the most of every moment, every connection, and every opportunity — whether it's our passengers, our customers, or our colleagues.



## Discipline Health Management

A process to effectively manage disciplines and adapt to emerging technologies to enable engineering to execute flawlessly and enhance innovation.

### DISCIPLINE

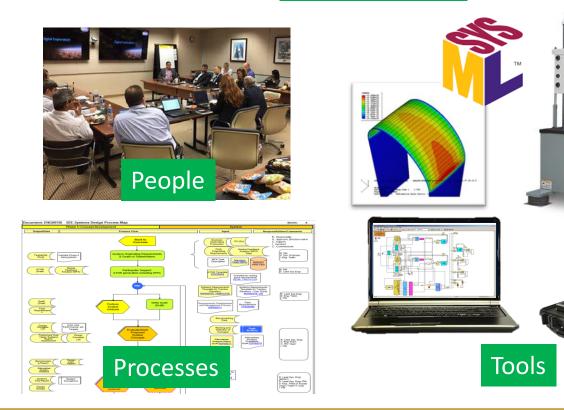
A subset of competency areas deemed to be foundational enabling pillars for engineering defined by people skills, tools and processes.



# Discipline

## Discipline





# **Discipline Health Management**



COMPANY. © 2019 OTIS ELEVATOR. A UNITED TECHNOLOGIES COMPANY. Historical Photographs, Illustrations, Images & Ads from Otis Historical Archive

# **Systems Engineering Competencies**

## **Core Competencies:**

- Systems Thinking
- Lifecycles
- Capability Engineering
- General Engineering
- Critical Thinking
- Systems Modeling & Analysis

Professional Competencies (8) Management Competencies (9) Integrating Competences (4)

### **Technical Competencies:**

- Requirements Definition
- System Architecting
- Design for...
- Integration
- Interfaces
- Verification
- Validation
- Transition
- Operation & Support



Systems Engineering Competency Framework

## Who Assesses?

- Self
- Manager
- Independent
- Competency Levels (Effective Indicators of Knowledge & Experience):
  - L1 Awareness
  - L2 Supervised Practitioner
  - L3 Practitioner

- L4 Lead Practitioner
- L5 Expert



# **Model-Based Enterprise**

## INCOSE's Model-Based Enterprise <u>Capabilities</u> Matrix (MBECM)

**Purpose:** identify a comprehensive set of model-based capabilities, credibly sourced, that can be tailored and used by organizations to plan the improvement of their model-based enterprise capabilities.

The MBECM:

- is an excel-based spreadsheet composed of 46 descriptive model-based capability rows and columns that define the capability stage in one of 5 levels.
- describes how organizations may use the matrix as an input for planning, roadmaps, enterprise assessment, project planning and capability development.



WORK	FORCE CULTURE STARD 3.2 Rating	
0	MBSE APPROACH/OBJECTIVES	C
$\bigcirc$	MODEL-BASED TOOL USE	e
$\bigcirc$	SE-DRIVEN MODEL BUILDING	2
0	LIFECYCLE MANAGEMENT	e
0	INSTITUTIONAL ADOPTION	e
0	ORGANIZATIONAL ADOPTION	E
0	MODELING ROLES/RESPONSIBILITIES	E
0	MODELING DEVELOPMENT SKILLS	e
	MODELING USE SKILLS	6
0	MODELING RELATED TRAINING	1
$\bigcirc$	COMMON LANGUAGE	12

3.7 ★	***
SE PROCESSES	START 3.5 Rating
SE AGREEMEN	T PROCESS
SE ORG PROCE	ESS-ENABLING PROC
SE TECHNICAL	MANAGEMENT PROC
SE TECHNICAL	PROCESSES



MB EFFECTIVENESS	START 3.0 Rat	ing 🔵
AUTH SOURCE OF	TRUTH	ć
DIGITAL THREADS		2
DIGITAL TWIN		é
DIGITAL ARTIFACT	S	6
MODELING PROCE	SS QUALITY	é
MODELING INTEGR	RATION	12
MODELING ASSUR	ANCE	2



3.7	****	
POLICY	START 3.3 Ra	ting 🔵
PORTFOLIO	USE	ć
TOOL GOVE	RANCE	2
INTELLECTU	AL PROPERTY	2
MB MGMT PF	ROG REVIEWS	e



## **DISCIPLINE HEALTH ASSESSMENT @ OTIS & CARRIER**

We roll-up our sleeves to get it done.

We thrive on solving the toughest challenges. And, by going beyond what people expect, we earn their trust and improve their lives.

# **DHM Assessment**

## At Otis & Carrier

**Assessed categories:** Assessment scope: **Assessors: Frequency: Rating levels:** Assessment metrics: Tool(s): **Output: Output view:** Links to other activities: (Informal)

(People skills, Tools, Processes) (A discipline [15-20] as applied at group [12-15]) (Discipline leads, Group leads) (Annual cycle) (5 star: 50% people, 25% tools, 25% processes) (14 ratings in the 3 categories) (MS-Excel workbooks) (Ratings, Description details, Gap closure action items) (Matrix – Discipline vs. Groups)



# **DHM – Organizational View**

GGETZ					System	s					Comp	onents				
	Discipline Health Assessment	Discipline Lead	System #1	System #2	System #3	System #4	System #5	Compnent #1	Compnent #2	Compnent #3	Compnent #4	Compnent #5	Compnent #6	Compnent #7	Compnent #8	Model-Based Dev
		Segment Leader >	Ldr Name	Ldr Name	Ldr Name	Ldr Name	Ldr Name	Ldr Name	Ldr Name	Ldr Name	Overall					
	Traditional Discipline #1	Disc Ldr #1	3.5	3.2	2.7	4.0	4.5	2.3	3.3			4.3	4.3	4.0		3.6
	Traditional Discipline #2	Disc Ldr #2										3.0	3.3	2.7		3.0
	Traditional Discipline #3	Disc Ldr #3									4.0	3.3				3.7
	Traditional Discipline #4	Disc Ldr #4	3.0	3.7	3.7	2.7	4.0				3.3			2.7		3.3
	Traditional Discipline #5	Disc Ldr #5		3.2						3.4						3.3
nal	Traditional Discipline #6	Disc Ldr #6										4.0				4.0
Traditional	Traditional Discipline #7	Disc Ldr #7	3.7	3.3	3.7	3.3	4.0	3.0			3.7		3.3			3.5
Tra	Traditional Discipline #8	Disc Ldr #8						2.3					3.8	3.0		3.0
	Traditional Discipline #9	Disc Ldr #9	3.0		3.7		3.5	3.7		3.3						3.4
	Traditional Discipline #10	Disc Ldr #10	1.3	4.3		3.3		3.8	3.0	3.3						3.2
	Traditional Discipline #11	Disc Ldr #11						3.7	3.2					2.5		3.1
	Traditional Discipline #12	Disc Ldr #12						3.0								3.0
	Traditional Discipline #13	Disc Ldr #13	3.0	2.4	3.4	3.2	3.4				3.4	3.7		4.2		3.5
	Emerging Discipline #1	Disc Ldr #14		2.3											2.7	2.5
bu	Emerging Discipline #2	Disc Ldr #15						2.3	2.1	1.9				1.6	3.1	2.2
Emerging	Emerging Discipline #3	Disc Ldr #16		1.5					2.5						2.0	2.0
Ē	Emerging Discipline #4	Disc Ldr #17						2.0				2.9				2.5
	Emerging Discipline #5	Disc Ldr #18							2.3						2.3	2.3

© 2019 OTIS ELEVATOR. A UNITED TECHNOLOGIES COMPANY. Historical Photographs, Illustrations, Images & Ads from Otis Historical Archive

# **DHM – Assessment form**

DISCIPLINE:	Otis-Discipline #1	Chevile   Cartons   Security
LOCATION:	Global component engineering	3.9 ****
GROUP:	Otis-Elect & SW Components	8
REVISION DA	TE 5/29/2018	TOOLS/FACILITIES GTARD 4.5 Rating C
DHM REVIEW	/ TEAM	TOOL QUALITY & AVAILABILITY
	Oliver North (Segment Lead)	ABS & FACILITIES
	Derk Johnson (Discipline Lead)	MBD TOOLS 1
	BV Smith (Site lead)	Action plans: 7
	Shari Suarez (Segment lead)	Tools availability: Request it to imrpove TBD service
	Stephen Howard (Segment lead)	- Purchase TBD Hardware to allow for TBD tests     - Lease TBD SW for 6 months to allow for TBD development
	Frank Miller (Director)	- Start planning for TBD facility improvement
the second se	LS DEFINED	
		PROCESSES (STAR) 48 Rating 2
STAF	FING RESOURCES	PROCESSES SLALL 4.8 Rating      PROCESS DEFINED      STANDARD WORK USAGE
STAF	FING RESOURCES	PROCESS DEFINED
STAF		PROCESS DEFINED 2 STANDARD WORK USAGE 2
STAF	FING RESOURCES 🚺 WLEDGE DEVELOPMENT 🖄 INERSHIPS 🕼 CAPABILITIES/SKILLS 🕅	PROCESS DEFINED     STANDARD WORK USAGE     EFFECTIVENESS & MPACT
STAF	FING RESOURCES  WLEDGE DEVELOPMENT CONTINUES C	PROCESS DEFINED     STANDARD WORK USAGE     STANDARD WORK USAGE     EFFECTIVENESS & IMPACT     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     STANDARD     MBD WORKFLOWS     STANDARD     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     STANDARD     MBD WORKFLOWS     MBD     MBD WORKFLOWS     MBD WORKFLOWS     MBD     MBD WORKFLOWS     M
STAF KNO' PARI MBD Action plans: Training: TBD tr People Action: Hining Action: Outsource TBC	FING RESOURCES	PROCESS DEFINED     STANDARD WORK USAGE     STANDARD WORK USAGE     EFFECTIVENESS & IMPACT     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     STANDARD     STANDARD
STAF	FING RESOURCES	PROCESS DEFINED     STANDARD WORK USAGE     STANDARD WORK USAGE     EFFECTIVENESS & IMPACT     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     STANDARD     MBD WORKFLOWS     STANDARD     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     MBD WORKFLOWS     STANDARD     MBD WORKFLOWS     MBD     MBD WORKFLOWS     MBD WORKFLOWS     MBD     MBD WORKFLOWS     M

## **DHM – Assessment detail**

#### .

HOME

### BACK NEXT

#### SKILLS DEFINED

Why is this important? A healthy discipline is where roles have been defined along with associated skills to implement it from basic to applied research, preliminary to detailed design, and product & technology qualification and verification. This discipline attribute (skills defined) is critical to ensuring your workforce is adequately trained and experienced to apply the discipline in the application area of interest. [NOTE: Computer modeling skills should be included here which will also be included later in the MBD Capabilities assessment category.]

#### STATUS

Pick the best answer the describes how well the roles and associated skills have been defined and documented for Otis-Discipline #1 discipline in this Otis-Elect & SW Components group.

A) All roles and associated skills have been <u>thoroughly defined and</u> <u>documented</u> for the application of this discipline in this application area.

B) <u>Most</u> roles and associated skills have been defined and documented for the application of this discipline in this application area.

C) <u>Some</u> of roles and skills have been defined for the application of this discipline in this application area.

D) <u>A limited number</u> of roles and skills have been defined for the application of this discipline in this application area.

E) The roles and skills for this discipline applied in this application area <u>have not been defined</u>.

### Example

#### DETAILS/COMMENTS:

Listed below are many of the discipline skills that at design center, technology group, or commercialized product line might need. Not every group will need every skill. Nor is the list intended to be exhaustive.

. Skill Number 1: With the following brief description

The ability to do something useful within the listed Discipline, can apply to many different components or segment groups. 2. Skill Number 2: With the following brief description

The ability to do something useful within the listed Discipline, can apply to many different components or segment groups. 3. Skill Number 3: With the following brief description

The ability to do something useful within the listed Discipline, can apply to many different components or segment groups. 4. Skill Number 4: With the following brief description

The ability to do something useful within the listed Discipline, can apply to many different components or segment groups. 5. Skill Number 5: With the following brief description

B 5. Skill Number 5: With the following brief description The ability to do something useful within the listed Discipline, can apply to many different components or segment groups. Skill Number 6: With the following brief description

Answer

6. Skill Number 6: With the following brief description The ability to do something useful within the listed Discipline, can apply to many different components or segment groups. 7. Skill Number 7: With the following brief description

The ability to do something useful within the listed Discipline, can apply to many different components or segment groups. 8. Skill Number 8: With the following brief description

The ability to do something useful within the listed Discipline, can apply to many different components or segment groups.

Discipline Health Management Plan (v2.7) G Little OTIS

Capabilites/Sulls 10 Assets/Tools 10 MID Workfows 5.0

FACILITIES (IAD) 41 EXTENSION TOOLS DEFINED E

IOCATION: GROUP: REVISION DATE

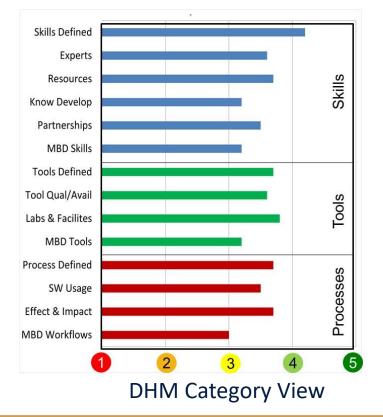
MED CAPERI DESISION

Emer Turnbeck 💴

MBD Health Overall

# **DHM – Output Views**

	Discipline Health Assessment	Discipline Lead	Assessments	Overall	People	Tools	Processes
	Traditional Discipline #1	Disc Ldr #1	10	4.0	4.0	4.0	4.0
	Traditional Discipline #2	Disc Ldr #2	3	3.8	3.9	3.6	3.8
	Traditional Discipline #3	Disc Ldr #3	2	3.7	3.6	4.3	3.4
	Traditional Discipline #4	Disc Ldr #4	7	3.7	3.8	3.7	3.5
a	Traditional Discipline #6	Disc Ldr #6	1	4.0	3.8	4.0	4.3
Traditional	Traditional Discipline #7	Disc Ldr #7	8	3.8	3.8	3.8	3.8
rad	Traditional Discipline #8	Disc Ldr #8	3	3.6	3.6	3.6	3.6
F	Traditional Discipline #9	Disc Ldr #9	6	3.5	3.6	3.5	3.3
	Traditional Discipline #10	Disc Ldr #10	6	3.4	3.5	3.3	3.3
	Traditional Discipline #11	Disc Ldr #11	3	3.1	3.1	3.7	2.8
	Traditional Discipline #12	Disc Ldr #12	1	3.8	3.7	3.8	4.0
	Traditional Discipline #13	Disc Ldr #13	8	4.0	4.0	3.7	4.2
	Emerging Discipline #1	Disc Ldr #14	1	4.0	4.4	4.0	3.3
bu	Emerging Discipline #2	Disc Ldr #15	5	2.7	2.8	2.6	2.7
Emerging	Emerging Discipline #3	Disc Ldr #16	3	2.3	2.1	2.8	2.3
E	Emerging Discipline #4	Disc Ldr #17	1	2.4	2.5	2.3	2.5
	Emerging Discipline #5	Disc Ldr #18	2	2.8	2.7	3.3	2.8



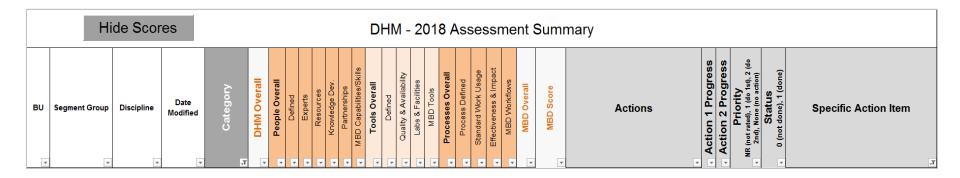
## **Discipline View**



## DHM OUTCOMES NEED TO DRIVE CONTINOUS IMPROVEMENT

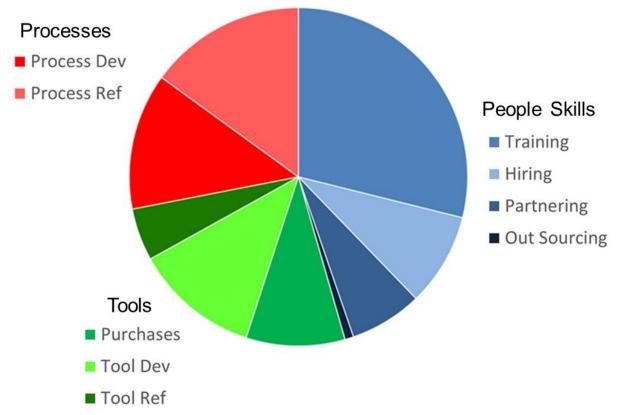
..to effectively manage disciplines and adapt to emerging technologies to enable engineering to execute flawlessly and enhance innovation.

# **DHM – Action Items**



- •Aggregate DHM scores & action items
- Formulate detailed action plans (with Discipline leads)
- Review progress & status on actions

# **DHM – Action Items**



# **DHM – Group Ratings & Actions**

			1	System	S	1		1		Comp	onents	1	1		
	Discipline Health Assessment	System #1	Z# material System	System #3	Ldr #4	System #5	Component #1	Component #2	Component #3	Component #4	Component #2 Component #2	Component #6	Component #7	Component #8 Component #8 Ldr #13	Average
	Assessments	6	6	5	5	5	9	6	3	4	5	4	7	4	5
	Overall Score	3.5	3.7	3.9	3.5	3.9	3.2	3.2	3.3	3.9	3.8	4.1	3.4	2.9	3.6
sĝu	People Skills	3.4	3.8	4.1	3.5	3.9	3.3	3.2	3.4	3.9	3.8	4.3	3.4	2.9	3.6
Ratings	Tools	3.6	3.7	4.1	3.3	3.9	3.3	3.5	3.2	3.9	3.9	4.0	3.3	3.2	3.6
	Processes	3.5	3.7	3.6	3.5	4.0	3.1	3.0	3.3	4.1	3.8	3.8	3.5	2.8	3.5
	Training	1.5	1.8	1.2	1.8	2.0	1.6	2.0	1.0	1.0	1.4	1.8	1.3	1.8	1.5
ŗ	Hiring/Staffing	0.5	0.5	0.4	0.4	0.4	0.7	0.5	0.7	0.8	0.0	0.5	0.4	0.8	0.5
Assessment	Partnering	0.5	0.5	0.2	0.4	0.0	0.6	0.5	0.7	0.3	0.0	0.3	0.6	0.5	0.4
ses	Out-Sourcing	0.0	0.0	0.0	0.2	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.5	0.1
	Purchases	0.5	0.3	0.6	0.4	0.4	0.9	0.7	0.7	0.3	0.2	0.3	0.6	0.5	0.5
s pe	Tool Development	0.5	0.3	0.4	0.4	0.6	0.9	1.0	0.7	0.0	0.2	0.5	0.7	1.3	0.6
Actions per	Tool Refinement	0.0	0.3	0.4	0.0	0.6	0.2	0.2	0.3	0.0	0.8	0.3	0.0	0.5	0.3
Ac	Process Development	1.3	0.2	0.6	0.4	0.8	0.7	1.5	0.3	0.5	0.0	1.0	0.7	1.3	0.7
	Process Refinement	0.3	1.8	0.6	1.0	0.6	0.9	0.7	1.0	0.8	0.8	0.3	1.0	0.5	0.8

© 2019 OTIS ELEVATOR. A UNITED TECHNOLOGIES COMPANY. Historical Photographs, Illustrations, Images & Ads from Otis Historical Archive

# **DHM Success Factors**

## People



- Executive buy-in and sponsorship
- Clarify discipline's focus and scope
- Define roles & responsibilities
- Incentivize & reward effort

TOOL SPACE ITTES (2023) 3:0 (2020) TOOLS DEPTRED (3) TOOLS DEPTRED (3) TOOLS CARACTLY ANNAUGULTY (3) WHO TOOLS (3) Announce Tools (3) Announ
TOOL SPACE ITTES (2023) 3:0 (2020) TOOLS DEPTRED (3) TOOLS DEPTRED (3) TOOLS CARACTLY ANNAUGULTY (3) WHO TOOLS (3) Announce Tools (3) Announ
TOOLS DEFINED [3]     TOOLS DEFINED [3]     LOS & HAGLING AMALABILITY [3]     LOS & HAGLING [3]     Mettor factors [3]     Mettor factors [3]     Tools and the sets factor barries factor factors [3]     Tools and the sets factors barries factors factors [3]
TOOLS DEFINED [3]     TOOLS DEFINED [3]     LOS & HAGLING AMALABILITY [3]     LOS & HAGLING [3]     Mettor factors [3]     Mettor factors [3]     Tools and the sets factor barries factor factors [3]     Tools and the sets factors barries factors factors [3]
TOOL OHMITY & AVALABLE ITY      LESS & FACULTES      MED FOOLS      AND FOOL
LADS & FACEUTES     Main Stress Bill     Meine Tools S      Tartes and rest of the sense that an and the sense that a distribution
MED TOOLS (2) Antion plans: (2) (2) 20005 will maked it and a root, south, harmer, but a shaded it.
Anthen prants 1
Travers will read in some root, score, havened more effectively in the part of the second
desires suspend Investigate-desires for hit
NYA ADAM ANG CONST.
PROCESSES (201) 3.0 Rating
PROCESS DEFINED
STANDARD WORK USAGE
C EFFECTIVENESS & MPACT
MED WORKFLOWS E
Action plans
Explore Latito Soldee role in POP amiless
head a process for heatback, capturing leasons learned, process.
ENCORPORE STOCKS STOCKS STOCKS STOCKS STOCKS STOCKS STOCKS STOCKS
Historical Transf 🚺 Taol Instructions
ange contraction

Tools

- Simple forms & provide adequate training
- Space for logging DHM details when indicated
- Allow for multiple views of DHM rollups
- Minimize year over year changes
- Automate rollups where possible

### Process



- Focus on improvement opportunities more than scores
- Look for synergistic crosscutting gap closure actions
- Use continuous improve process
- Explicitly link/bind assessment actions to other DHM-related events
- Make actions visible & follow up



## **THANK YOU**

**Discipline Health Management:** A process to effectively manage disciplines and adapt to emerging technologies to enable engineering to execute flawlessly and enhance innovation. What are our best practices for doing this?

